RICOH
Pro C5200s Series

Color Production Printing System

☑ Printer   ☑ Copier   ☐ Facsimile   ☑ Scanner

Finishing & Paper Handling Guide

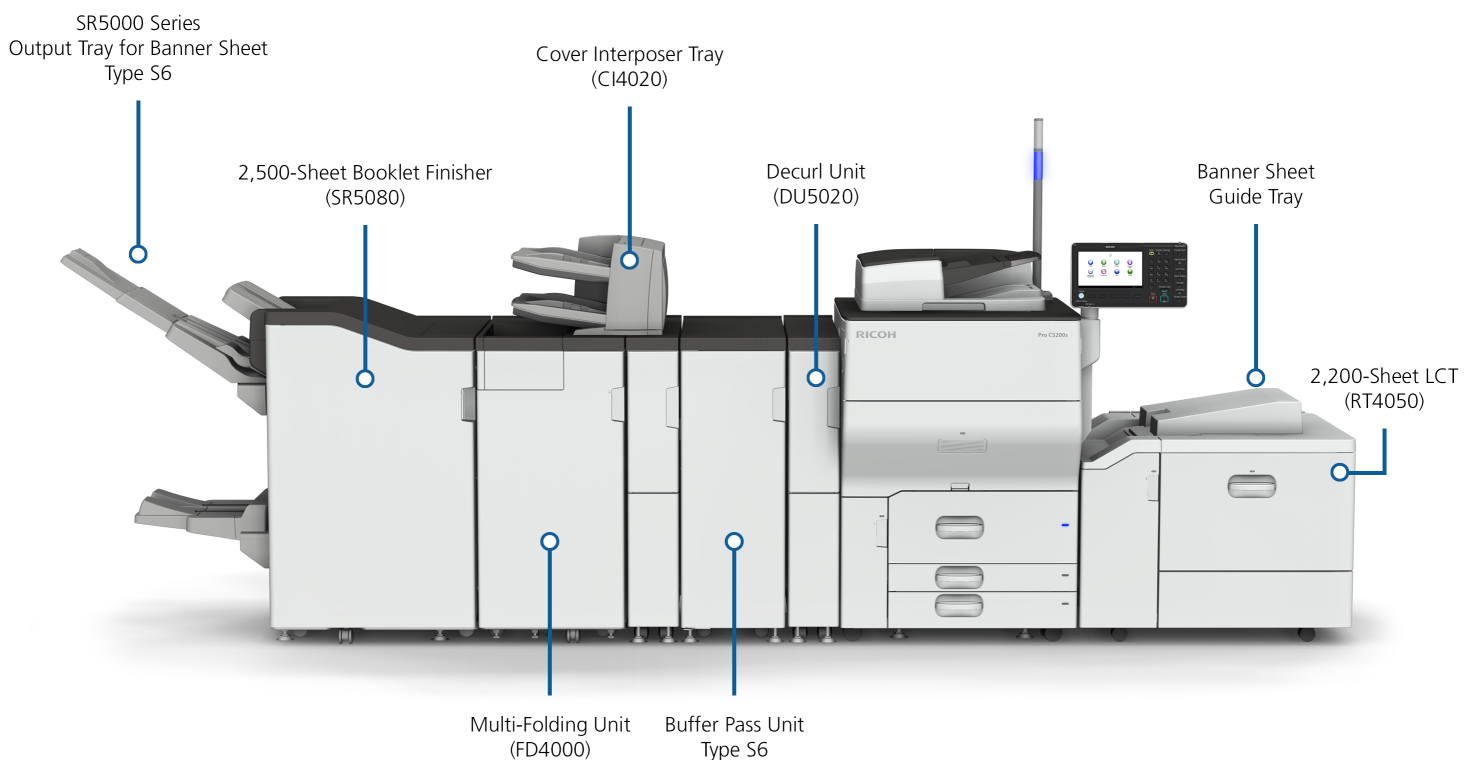Professional finishing options and robust paper handling designed to meet your end-to-end document production needs.

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Finishing Options

Use this guide to learn about the unique offerings of the RICOH Pro C5200s Series and configure your ideal system using our online configurator at **ricohconfigurator.com.**

These compact, performance-driven systems are designed for In-Plant organizations that need to produce a wide range of applications in-house and require precise color consistency page after page. For Commercial Print environments seeking a solution to handle short-run work and deliver specialty jobs at the same level of quality as higher-volume systems, these reliable MFPs make a great fit as well.

SR5000 Series
Output Tray for Banner Sheet
Type S6

Cover Interposer Tray
(CI4020)

2,500-Sheet Booklet Finisher
(SR5080)

Decurl Unit
(DU5020)

Banner Sheet
Guide Tray

2,200-Sheet LCT
(RT4050)

Multi-Folding Unit
(FD4000)

Buffer Pass Unit
Type S6

RICOH Pro C5200s Series Available Finishers

DU5020 Decurl Unit	SR4120 3,000-Sheet Finisher with 65-Sheet Stapler	FD4000 Multi-Folding Unit
Buffer Pass Unit Type S6	SR4130 2,000-Sheet Booklet Finisher	GBC StreamPunch™ Ultra MP
CI4040 Single Source Cover Interposer Tray	SR5070 3,000-Sheet Finisher with 100-Sheet Stapler	PBM350-m Plockmatic Booklet Maker
CI4020 Dual Source Cover Interposer Tray	SR5080 2,500-Sheet Booklet Finisher	PBM500-m Plockmatic Booklet Maker

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DU5020 Decurl Unit

The Paper Decurl Unit is ideal for production environments that frequently produce jobs with high toner coverage on thin paper and paper with long grain, as it significantly reduces the natural curl that can occur, delivering sheets with optimal flatness.

Buffer Pass Unit Type S6

The Buffer Pass Unit minimizes toner blocking on stacked, coated paper by cooling output prior to the media entering a finishing unit. This device is recommended for environments that print on coated stocks, or with high toner coverage.

CI4040 Single Source Cover Interposer Tray

The Single Source Cover Interposer allows pre-printed covers and inserts to be easily fed into the finishing workflow at the touch of a button. This option eliminates the need for time-consuming off-line manual insertion and reduces wear and tear on originals.

CI4020 Dual Source Cover Interposer Tray

The Dual Source Cover Interposer helps expand the capabilities of the system by enabling pre-printed covers and inserts to be easily fed into the workflow prior to collating and finishing. Eliminate the expense of time-consuming manual insertion, and easily produce finished documents with unique covers, and interior insert pages.

SR4120 3,000-Sheet Finisher with 65-Sheet Stapler

The 3,000-Sheet Finisher offers 65-sheet multi-position stapling and optional two or three-hole punching, for runs that require stapling and hole-punching with less frequent manual intervention and quicker document finishing.

SR4130 2,000-Sheet Booklet Finisher

The 2,000-Sheet Booklet Finisher allows for the creation of paginated, duplexed, saddle-stitched booklets with a professional look. With the ability to staple up to 20 sheets at a time, easily produce booklets up to 80 pages. 65-sheet multi-position stapling capacity is included, and two or three-hole punching capabilities are optional. Three destinations for output and a 2,000-sheet shift tray allow larger runs to output unattended, reducing the need for frequent operator intervention.

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SR5070 3,000-Sheet Finisher with 100-Sheet Stapler

The 3,000-Sheet Finisher offers precise multi-position stapling of up to 100 sheets at a time, for media sizes up to 13" × 19.2". The unit also offers a shift tray that holds 3,000 sheets and a 250-sheet proof tray. Two and three-hole punch options are available. Staple positions include top, bottom, 2 staples, and top-slant.

SR5080 2,500-Sheet Booklet Finisher

The 2,500-Sheet Booklet Finisher creates saddle-stitched booklets up to 20 sheets and features a conveyor belt, which allows for the continual production of booklets with minimal supervision. This finisher is ideal for producing booklets, printed guides, directories, user manuals, exam books, and long-copy marketing materials.

FD4000 Multi-Folding Unit

The Multi-Folding Unit offers six inline folding patterns to accommodate today's most requested folding formats. Newsletters, brochures, sales and marketing materials, and mailers can be precisely folded and finished in a variety of folding patterns including Half-fold, Letter Fold-in (Tri-fold), Letter Fold out (Tri-fold), Gate-fold, Double Parallel Fold (Four-fold), and Z-fold.

GBC StreamPunch™ Ultra MP

The GBC StreamPunch Ultra MP is truly an impressive next generation inline punch system. It dramatically lowers labor costs and streamlines workflow from printing to binding. With the capability to "Double Punch" two-up sheets, the device makes multiple punches in a single pass, and provides support for variable sheet sizes, tab processing, and leverages interchangeable die sets. The informative GUI display helps users easily initiate actions and will prompt the operator if adjustments are needed.

Plockmatic PBM350-m/PBM500-m Booklet System

The PBM350-m/PBM500-m Plockmatic Booklet Maker is a cost-effective, modular, inline booklet making solution ideal for In-Plants and Commercial Print Providers that require the flexibility to produce booklets up to 200 pages. It enables fully automated job production and expands the range of professionally finished documents that can be completed in-house.

System options include:

- Book Fold Module
- Cover Feeder
- RCT – Rotate Crease Trim
- Face Trimmer

Plockmatic 35-sheet Booklet Maker (PBM350-m):
Staple and fold up to 35 sheets creating 140-page booklets.

Plockmatic 50-sheet Booklet Maker (PBM500-m):
Staple and fold up to 50 sheets creating 200-page booklets.

Note: The PBM350-m is easily upgradeable to a PBM500-m any time on site.

Paper Feed Options

The RICOH Pro C5200s Series is ideal for creating high-value applications with support for media up to 360 gsm simplex and 300 gsm duplex. It delivers exceptional image quality on specialty stocks including textured, gloss, and linen. A robust paper library features both preset and fully customizable settings to ensure jobs are set up quickly and accurately for the highest quality output.

All models come standard with a paper capacity of 3,850 sheets and the ability to handle media up to 13" × 19.2". Configurations with optional accessories include the ability to run oversized uncoated sheets up to 13" × 27.5" and increase paper capacity to a maximum of 8,250 sheets.

Options for paper feed handling:

RT4050 DLT Large Capacity Tray (LCT)
The RT4050 DLT Large Capacity Tray (LCT) has a 2,200-sheet maximum capacity and support for media up to 13" × 19.2" in weights of up to 300 gsm. Ideal for environments that produce long runs on oversized paper.

RT4020 Large Capacity Tray (LCT)
The RT4020 Large Capacity Tray (LCT) has a 4,400-sheet capacity and 8.5" × 11" media capabilities with weight support of up to 216 gsm. Ideal for environments that produce long runs on letter sized paper.

Multi Bypass Banner Sheet Tray Type S6
The Multi Bypass Banner Sheet Tray Type S6 allows the addition of up to 50 sheets of unique, oversized stocks in sizes up to 13" × 27.5" and weights of up to 300 gsm.

Banner Sheet Guide Tray for A3/11"×17" LCIT Type S6
The Banner Sheet Guide Tray for A3/11" × 17" LCIT Type S6 holds up to 250 sheets of unique, oversized stocks in sizes up to 13" × 27.5" and weights of up to 300gsm. It is ideal for environments that print oversized documents via the bypass tray and is helpful in preventing paper skew and damage.

SR4000 Series Output Tray for Banner Sheet Type S6
Intended for use with the SR4000 Series Finishers, the SR4000 Series Output Tray for Banner Sheet Type S6 holds up to 50 sheets of 13" × 27.5" paper by allowing the standard finisher paper tray to extend.

SR5000 Series Output Tray for Banner Sheet Type S6
Intended for use with the SR5000 Series Finishers, the SR5000 Series Output Tray for Banner Sheet Type S6 holds up to 200 sheets of 13" × 27.5" paper by allowing the standard finisher paper tray to extend.

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